numatics[®]

RPG Series

Parallel Grippers





www.numatics.com



Table of Contents

RPG Series

Features and Benefits	3
How To Order	3
Dimensions and Technical Specifications	4
Switch Information	5
Quick Disconnect Cables	6



Gripper Summary of Operation

RPG-Series has true parallel motion that is generated by a double acting piston attached to the pinion mechanism with a linkage that is guided in the body for precise centering.

A. Body

Hardcoat Anodized, PTFE impregnated inside and out. High force to weight ratio.

B. Jaws

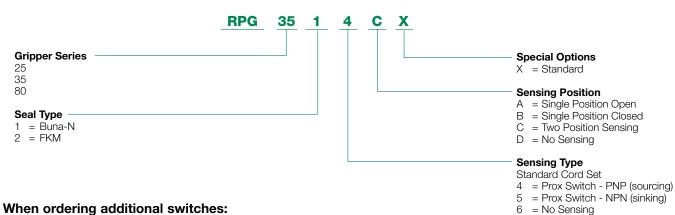
Jaws are aluminum bronze alloy to prevent jaw breakage. T-Slot style jaws offers superior load bearing capabilities.

C. Sensing

Proximity switches available for sensing open and closed positions.



How to Order



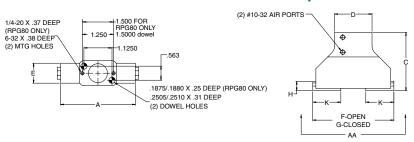
When ordering additional switches:

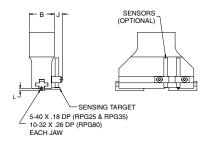
Switch Description	Standard Part No.		
Hall Effect - PNP (Sourcing)	PROX-4FL2-P		
Hall Effect - NPN (Sinking)	PROX-4FL2-N		

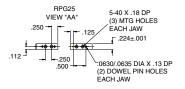
Prox switches are 4 mm diameter.

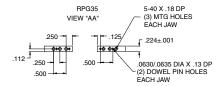


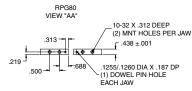
RPG Series Dimensions and Technical Specifications

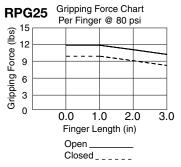


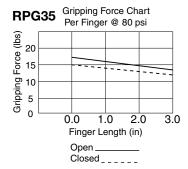


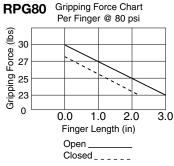












RPG Series Dimensions

Load Capacity	RPG25	RPG35	RPG80
А	2.000	2.750	3.000
В	1.000	1.000	1.250
С	1.840	2.340	3.192
D	1.500	1.500	2.000
Е	0.800	0.800	1.062
F	2.250	3.250	4.250
G	1.750	2.250	3.125
Н	0.400	0.470	0.741
J	0.390	0.390	0.390
K	0.870	1.120	1.563
L	0.094	0.004	0.210

Specifications

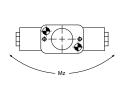
Load Capacity	RPG25	RPG35	RPG80	
Grip Force @ 100 psi	25 lbs	36 lbs 80 lbs		
Stroke	0.5	1.0	1.125	
Repeatability	+/001	+/001	+/001	
Bore Dia.	0.625	0.750	1.000	
Operating Temp.				
Buna-N	-30° to 180°F	-30° to 180°F	-30° to 180°F	
FKM	-20° to 350°F	-20° to 350°F	-20° to 350°F	
Max. Actuation Speed	0.12 sec	0.15 sec	0.21 sec	
Displacement	0.10 cu in	0.22 cu in	0.5 cu in	
Maximum Pressure	120 psi	120 psi	120 psi	
Unit Weight	5 oz	8 oz	1.0 lbs	

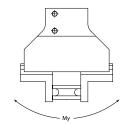
Static Condition

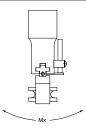
Load Capacity	RPG25	RPG35	RPG80
C-compression 50 lbs.		50 lbs. 60 lbs.	
T-tension	50 lbs. 60 lbs.		100 lbs.
Mx	50 inlbs.	50 inlbs. 100 inlbs. 200 in.	
Му	60 inlbs. 120 inlbs.		250 inlbs.
Mz	50 inlbs.	100 inlbs.	200 inlbs.

Dynamic Condition

Load Capacity	RPG25	RPG35	RPG80
C-compression	15 lbs.	20 lbs.	30 lbs.
T-tension	T-tension 15 lbs. 20 lbs.		30 lbs.
Mx	12 inlbs.	25 inlbs.	50 inlbs.
My 15 inlbs.		30 inlbs.	60 inlbs.
Mz	Mz 12 inlbs.		50 inlbs.









RPG Series Gripper

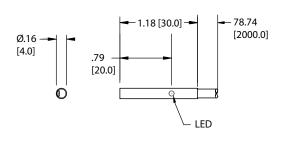
Series	Bracket P/N	
RPG	N5103-1018	

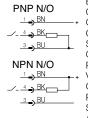


Sensor Description	Standard Cord Set	Quick Disconnect
Prox PNP	PROX-4FL2-P	PROX-4QDS-P
Prox NPN	PROX-4FL2-N	Not Available

See page 19 for sensor specifications

Prox Switch (NPN NO) Flying Lead - PROX-4FL2-N Prox Switch (PNP NO) Flying Lead - PROX-4FL2-P





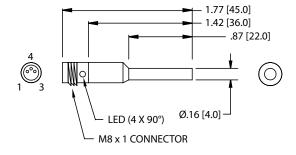
Electrical Design Output Operating Voltage Current Rating Short Circuit Protection Overload Protection Reverse Polarity Protection Voltage Drop Current Consumption Real Sensing Range Switching Frequency Ambient Temperature Protection Switch-Point Drift Hysteresis Operating Distance Correction Factor

Housing Material Function Display Switching Status Connection

3-Wire DC PNP/NPN Normally Open 10-36 VDC 100 mA Yes (Non-Latching) Yes Yes < 2.5V < 15 mA @ 24V .8mm ± 10% > 2000 Hz -25°C to 70°C IP 65, III -10 - 10% OF Sr 1 - 15% OF Sr 0 - .65mm Mild Steel=1, Stainless Steel=.7, Brass=.5, Alum.=.4, Copper=.3 Housing; Stainless Steel: POM

Yellow LED PVC Cable, 2m, 3 x .14mm2

Prox Switch (PNP NO), 8 mm connector - PROX-4QDS-P



Electrical Design Output Operating Voltage Current Rating Short Circuit Protection Overload Protection Reverse Polarity Protection Voltage Drop Current Consumption Real Sensing Range Switching Frequency Ambient Temperature Protection Switch-Point Drift Hysteresis Operating Distance

Correction Factor

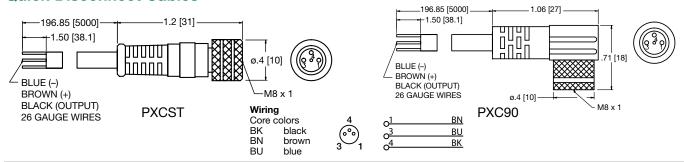
Housing Material Function Display Switching Status Connection Remarks Accessories Agency Approvals

(€

3-Wire DC PNP Normally Open 10-36 VDC 100 mA Yes (Non-Latching) Yes Yes < 2.5V < 15 mA @ 24V .8mm ± 10% > 2000 Hz -25°C to 70°C IP 65, III -10 - 10% OF Sr 1 - 15% OF Sr 0 - .65mm Mild Steel=1, Stainless Steel=.7, Brass=.5, Alum.=.4, Copper=.3 Housing; Stainless Steel: POM Red LED (4 x 90°) M8 Connector cULus-Class 2 Source Required Mounting Clamp



Quick Disconnect Cables



Order Code	Туре	Operating Voltage	Current Rating	Cable Material	Protection	Connector
PXCST	Straight 5 m Cable (3 x 26 Gauge wire)	60 AC/75 DC	3 A	PUR	IP 68, III	M8
PXC90	90° 5 m Cable (3 x 26 Gauge wire)	60 AC/75 DC	3 A	PUR	IP 68, III	M8



World Class Supplier of Pneumatic Components



World Headquarters

USA Numatics, Incorporated 46280 Dylan Drive Novi, Michigan 48377

P: 248-596-3200 F: 248-596-3201 **Canada Numatics, Ltd** P: 519-758-2700 F: 519-758-5540

México - Ascomatica SA de CV P: 52 55 58 09 56 40 (DF y Area metropolitana) P: 01 800 000 ASCO (2726) (Interior de la República) F: 52 55 58 09 56 60 **Brazil Ascoval Ind.e Comercio Ltda** P: (55) 11-4208-1700 F: (55) 11-4195-3970