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# **Rotary Actuator Utilizes a Dual Rack-n-Pinion System**

The Torque Rack produces the rotary output torque while the control rack determines rotary stroke.

The output shaft is supported by two angular contact bearings. The NuMate mounting feature provides a convenient

method of mounting the AR-Rotaries to the SH-Series linear slide.

#### A. Body:

#### Hardcoat Anodized Aluminum

Lightweight, durable, high strength to weight ratio, PTFE impregnated inside and out.

#### Multiple mounting surfaces

Flexible, easy access mounting.

#### B. Output Shaft: Hardened electroless nickel

Corrosion and wear resistance.

#### **Angular Contact Bearings**

Two angular contact bearings better supporting both thrust and radial loads.

#### C. Stroke Adjustment:

# Clockwise and Counter Clockwise Adjustment over 185° total stroke

Infinite adjustment in both directions of rotation, secured by jam nut.

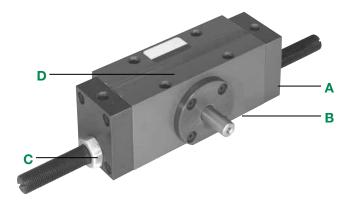
#### D. Sensor Mounting Channel: Machined into body

Accepts Numatics Motion Control dovetail switches, easy access, easy adjustment

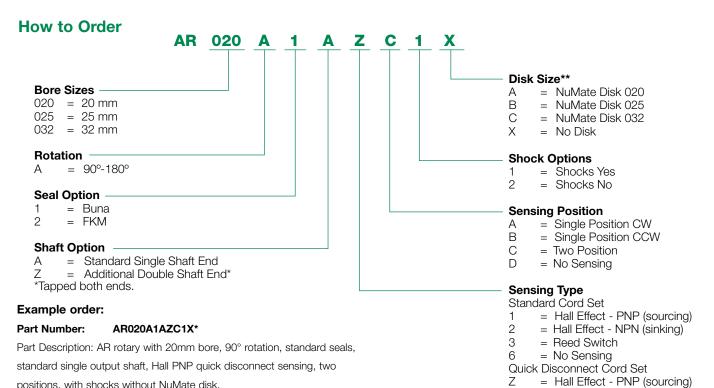
Magnetic piston is standard on all models.

Permanently lubricated seals are standard on all models, no lube required. FKM compound for high temperature applications, optional.

Additional options: Shock absorbers Double output shaft







positions, with shocks without NuMate disk.

\*When entering an order, DO NOT use spaces or dashes. Follow example above.

## **Replacement Components and Kits**

#### **AR Rotary Seal Kit**

Series	Buna	FKM
AR020	ARSKB-020	ARSKV-020
AR025	ARSKB-025	ARSKV-025
AR032	ARSKB-032	ARSKV-032

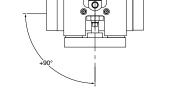
Replacement	Shocks
AR020	SK030
AR025	SK106
AR032	SK106

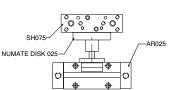
### NuMate Disk

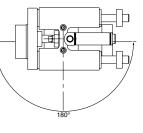
The NuMate Disk provides a simple solution for combining rotary and linear motion

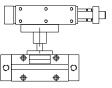
#### \*\*Compatibility Table

AR Series	SH Series	ND
AR020	SH056	ND020
AR025	SH075	ND025
AR032	SH106	ND032









# Hall Effect PNP (Sourcing)

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Sensing Kits **Standard Cord Set** 

Switch

See page 7.

Hall Effect NPN (Sinking)	NPN-FL2-00-U
Reed Switch	REED-FL2-00
Quick Disconnect Cord Set	Part No.
Hall Effect PNP (Sourcing)	PNP-QDS-M8-U
Hall Effect NPN (Sinking)	NPN-QDS-M8-U
Reed Switch	REED-QDS-M8U
90° 5 meter cable	PXC90
Straight 5 meter cable	PXCST

= Hall Effect - NPN (sinking)

Part No.

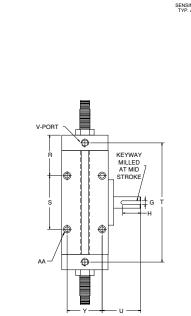
PNP-FL2-00-U

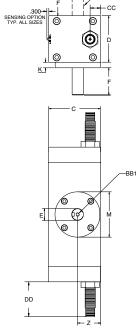
= Reed Switch

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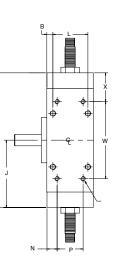
#### **Dimensions: Inches**

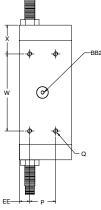
**AR Series** 





OPTIONAL DOUBLE SHAFT END





	AR020	AR025	AR032
А	5.18	6.43	7.43
В	0.22	0.22	0.33
С	1.83	2.25	2.89
D	1.76	2.12	2.56
E	0.37	0.47	0.63
F	1.00	1.00	1.50
G	0.093 X 0.054/0.058 DP	0.125 X 0.070/0.074 DP	0.187 X 0.105/0.110 DP
Н	0.65	0.75	1.00
J	2.58	3.21	3.71
K	0.24	0.25	0.30
L	1.31	1.57	1.94
М	1.87	2.125	2.50
Ν	0.47	0.49	0.56
Р	0.81	1.13	1.44
Q	10-32	1/4-20	1/4-20
R	1.50	2.02	2.23
S	2.16	2.37	2.96
Т	4.46	5.71	6.57
U	1.46	1.75	2.13
V	1/8 NPT	1/8 NPT	1/8 NPT
W	3.38	3.81	4.26
Х	0.90	1.30	1.58
Y	1.31	1.57	1.94
ZZ	0.80	0.98	1.27
AA	C' Bored for M4 SHCS, Tapped M5 X 0.8 from opposite side	C' Bored for M5 SHCS, Tapped M8 X 1.25 from opposite side	C' Bored for M6 SHCS, Tapped M8 X 1.25 from opposite side
BB1	M3 X 0.5	M5 X 0.8	M5 X 0.8
BB2	M3 X 0.5	M5 X 0.8	M5 X 0.8
CC	0.40	0.51	0.58
DD	1.31	1.50	1.81
EE	0.40	0.42	0.56

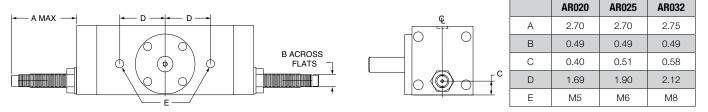


### **AR Series**

Model	Torque @ 100PSI	Dynamic Thrust Load	Dynamic Radial Load	Displacement per Degree	Unit Weight	Maximum Pressure
AR020	14.6 inlb (1.6 N-m)	106 lbf (471 N)	421 lbf (1872 N)	0.0026 cuin. (0.043 cc)	2.3 lbs	250 psi
AR025	29.4 inlb (3.3 N-m)	127 lbf (564 N)	501 lbf (2228 N)	0.0052 cuin. (0.085 cc)	3.1 lbs	250 psi
AR032	61.3 inlb (6.9 N-m)	191 lbf (849 N)	677 lbf (3011 N)	0.0108 cuin. (0.177 cc)	5.7 lbs	250 psi

**Shock Option** 

#### **Face Mounting**



### **Kinetic Energy Basic Formula**

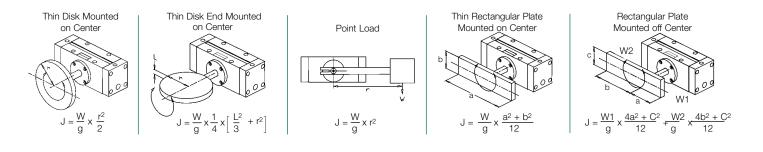
# $KE = 1/2 J \omega^{2}$ $\omega = 0.035 X \frac{Angle traveled (deg.)}{Rotation time (sec)}$

#### KE = Kinetic Energy

J = Rotational mass moment of inertia (in-lb-sec<sup>2</sup>) (dependent on physical size of object and weight)

- W = Peak Velocity (rad/sec) (Assuming twice average velocity)
- W = Weight of load (lb)
- g = Gravitational constant = 386.4 in/sec<sup>2</sup>

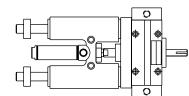
r = Radius of gyration (in)



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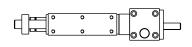
# NuMate Direct Mount, Mounting System

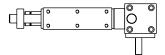
The NuMate mounting system provides a standard series of drilled, tapped and counterbored holes allowing each slide series to mount with each other and other slide series in various combinations without the use of adapter, transition plates or other costly methods. The NuMate mounting system is the most versatile mounting method of its kind, providing customers with a cost effective method of building modular component automation. The NuMate mounting system is consistent across the Numatics Motion Control spectrum of products for automation.



#### **Compatibility Table**

SH Series	AR Series
SH056	AR020
SH075	AR025
SH106	AR032





#### **AR Series Rotary**

Bore	Bracket P/N
AR020	N99-1185
AR025	N99-1185
AR032	N99-1185

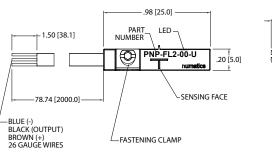


Sensor Description	Standard Cord Set	Quick Disconnect
Reed Switch	REED-FL2-00	REED-QDS-M8U
Hall PNP	PNP-FL2-00-U	PNP-QDS-M8-U
Hall NPN	NPN-FL2-00-U	NPN-QDS-M8-U
See page 8 0 8 10 for sonsor specifications		

See page 8, 9, & 10 for sensor specifications



## **Sensing Part Numbers**

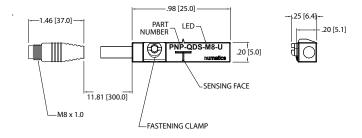


PNP-FL2-00-U

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.20 [5.1]

### PNP-QDS-M8-U



ELECTRICAL DESIGN	DC PNP	ELECTRIC
OUTPUT	Normally Open	OUTPUT
OPERATING VOLTAGE	10-30 VDC	OPERATIN
CURRENT RATING	100 mA	CURREN
SHORT-CIRCUIT PROTECTION	Yes	SHORT-C PROTECT
OVERLOAD PROTECTION	Yes	OVERLOA
REVERSE POLARITY PROTECTION	Yes	REVERSE PROTECT
VOLTAGE DROP	< 2.5 V	VOLTAGE
CURRENT CONSUMPTION	< 12 mA	CURREN
REPEATABILITY	< .2mm	REPEATA
POWER-ON DELAY TIME	< 30 ms	POWER-C
SWITCH FREQUENCY	> 3000 Hz	SWITCH F
AMBIENT TEMPERATURE	-25°C to 85°C	AMBIENT
PROTECTION	IP 67, III	PROTECT
HYSTERESIS	1.0mm	HYSTERE
MAGNETIC SENSITIVITY	2.0 mT	MAGNETI
TRAVEL SPEED	> 10 m/s	TRAVEL S
HOUSING MATERIAL	PA (Polyamide) Black; Fastening Clamp: Stainless Steel	HOUSING
FUNCTION DISPLAY SWITCHING STATUS	Yellow LED	FUNCTION
CONNECTION	Flying Leads, Pur Cable (2m Long, 3 x26 Gauge Wire)	CONNEC <sup>®</sup>
REMARKS	Clamping Screw with Combined Slot/Hexagon Socket Head AF 1.5 cULus - Class 2 Source Required	REMARK
ACCESSORIES	Rubber Placehold, Cable Clip, and Cut Sheet To Be Provided with Every Switch	ACCESSO
AGENCY APPROVALS		AGENCY

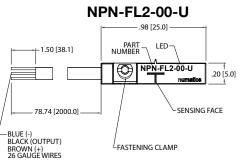
ELECTRICAL DESIGN	DC PNP	
OUTPUT	Normally Open	
OPERATING VOLTAGE	10-30 VDC	
CURRENT RATING	100 mA	
SHORT-CIRCUIT PROTECTION	Yes	
OVERLOAD PROTECTION	Yes	
REVERSE POLARITY PROTECTION	Yes	
VOLTAGE DROP	< 2.5 V	
CURRENT CONSUMPTION	< 12 mA	
REPEATABILITY	< .2mm	
POWER-ON DELAY TIME	< 30 ms	
SWITCH FREQUENCY	> 3000 Hz	
AMBIENT TEMPERATURE	-25°C to 85°C	
PROTECTION	IP 67, III	
HYSTERESIS	1.0mm	
MAGNETIC SENSITIVITY	2.0 mT	
TRAVEL SPEED	> 10 m/s	
HOUSING MATERIAL	PA (Polyamide) Black; Fastening Clamp: Stainless Steel	
FUNCTION DISPLAY SWITCHING STATUS	Yellow LED	
CONNECTION	M8 Connector (Snap Fit) , Pur Cable (.3 m)	
REMARKS	Clamping Screw with Combined Slot/Hexagon Socket Head AF 1.5 cULus - Class 2 Source Required	
ACCESSORIES	Rubber Placehold, Cable Clip, and Cut Sheet To Be Provided with Every Switch	
AGENCY APPROVALS		

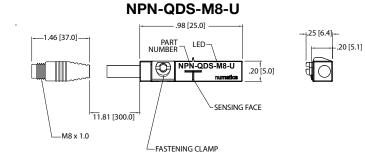
\*Switches are not designed for wet environments. Please see your distributor for additional information.

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# **Sensing Part Numbers**

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ELECTRICAL DESIGN	DC NPN	ELECTRICAL DESIGN	DC NPN
OUTPUT	Normally Open	OUTPUT	Normally Open
OPERATING VOLTAGE	10-30 VDC	OPERATING VOLTAGE	10-30 VDC
CURRENT RATING	100 mA	CURRENT RATING	100 mA
SHORT-CIRCUIT PROTECTION	Yes	SHORT-CIRCUIT PROTECTION	Yes
OVERLOAD PROTECTION	Yes	OVERLOAD PROTECTION	Yes
REVERSE POLARITY PROTECTION	Yes	REVERSE POLARITY PROTECTION	Yes
VOLTAGE DROP	< 2.5 V	VOLTAGE DROP	< 2.5 V
CURRENT CONSUMPTION	< 12 mA	CURRENT CONSUMPTION	< 12 mA
REPEATABILITY	< .2mm	REPEATABILITY	< .2mm
POWER-ON DELAY TIME	< 30 ms	POWER-ON DELAY TIME	< 30 ms
SWITCH FREQUENCY	> 3000 Hz	SWITCH FREQUENCY	> 3000 Hz
AMBIENT TEMPERATURE	-25°C to 85°C	AMBIENT TEMPERATURE	-25°C to 85°C
PROTECTION	IP 67, III	PROTECTION	IP 67, III
HYSTERESIS	1.0mm	HYSTERESIS	1.0mm
MAGNETIC SENSITIVITY	2.0 mT	MAGNETIC SENSITIVITY	2.0 mT
TRAVEL SPEED	> 10 m/s	TRAVEL SPEED	> 10 m/s
HOUSING MATERIAL	PA (Polyamide) Black; Fastening Clamp: Stainless Steel	HOUSING MATERIAL	PA (Polyamide) Black; Fastening Clamp: Stainless Steel
FUNCTION DISPLAY SWITCHING STATUS	Yellow LED	FUNCTION DISPLAY SWITCHING STATUS	Yellow LED
CONNECTION	Flying Leads, Pur Cable (2m Long, 3 x26 Gauge Wire)	CONNECTION	M8 Connector (Snap Fit) , Pur Cable (.3 m)
REMARKS	Clamping Screw with Combined Slot/Hexagon Socket Head AF 1.5 cULus - Class 2 Source Required	REMARKS	Clamping Screw with Combined Slot/Hexagon Socket Head AF 1.5 cULus - Class 2 Source Required
ACCESSORIES	Rubber Placehold, Cable Clip, and Cut Sheet To Be Provided with Every Switch	ACCESSORIES	Rubber Placehold, Cable Clip, and Cut Sheet To Be Provided with Every Switch
AGENCY APPROVALS		AGENCY APPROVALS	

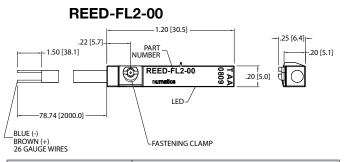
†.25 [6.4]|<del>-</del>-

.20 [5.1]

\*Switches are not designed for wet environments. Please see your distributor for additional information.

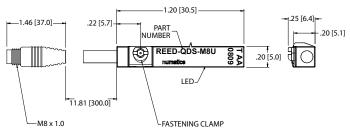


## **Sensing Part Numbers**



#### ELECTRICAL DESIGN AC/DC REED OUTPUT Normally Open OPERATING VOLTAGE 5-120 VAC/DC CURRENT RATING 100 mA\* SHORT-CIRCUIT No PROTECTION OVERLOAD PROTECTION No **REVERSE POLARITY** Yes PROTECTION VOLTAGE DROP < 5 V REPEATABILITY $\pm$ .2mm MAKETIME INCLUDING < .6 ms BOUNCE BREAKTIME < .1 ms SWITCHING POWER (MAX) 5 W SWITCH FREQUENCY 1000 Hz AMBIENT TEMPERATURE -25°C to 70°C PROTECTION IP 67, II **HYSTERESIS** .9mm PA (Polyamide) Black; Fastening Clamp: HOUSING MATERIAL Stainless Steel FUNCTION DISPLAY Yellow LED SWITCHING STATUS CONNECTION Flying Leads, Pur Cable (2m Long, 2 x26 Gauge Wire) REMARKS \*External Protective Circuit for Inductive Load (Valve, Contactor, Etc..) Necessary. Conforms to 2008 NEC Section 725 III, Class 2 Circuits Clamping Screw with Combined Slot/Hexagon Socket Head AF 1.5. No LED Function in case of Polarity in DC Operation ACCESSORIES Rubber Placehold, Cable Clip, and Cut Sheet To Be Provided with Every Switch AGENCY APPROVALS RoHS

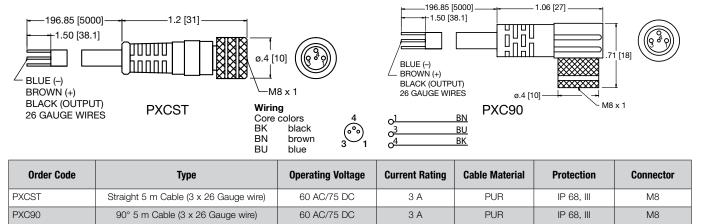
# REED-QDS-M8U



ELECTRICAL DESIGN	AC/DC REED	
OUTPUT	Normally Open	
OPERATING VOLTAGE	*5-60 VDC / 5-50 VAC	
CURRENT RATING	100 mA	
SHORT-CIRCUIT PROTECTION	No	
OVERLOAD PROTECTION	No	
REVERSE POLARITY PROTECTION	Yes	
VOLTAGE DROP	< 5 V	
REPEATABILITY	± .2mm	
MAKETIME INCLUDING BOUNCE	< .6 ms	
BREAKTIME	< .1 ms	
SWITCHING POWER (MAX)	5 W	
SWITCH FREQUENCY	1000 Hz	
AMBIENT TEMPERATURE	-25°C to 70°C	
PROTECTION	IP 67, II	
HYSTERESIS	.9mm	
HOUSING MATERIAL	PA (Polyamide) Black; Fastening Clamp: Stainless Steel	
FUNCTION DISPLAY SWITCHING STATUS	Yellow LED	
CONNECTION	M8 Connector (Snap Fit), Pur Cable (.3m)	
REMARKS	*External Protective Circuit for Inductive Load (Valve, Contactor, Etc) Necessary. Conforms to 2008 NEC Section 725 III, Class 2 Circuits	
	M8 Connector voltage limited to 5-60 vdc / 5-50 vac to conform with 2008 IEC 61076-2-104	
	Clamping Screw with Combined Slot/Hexagon Socket Head AF 1.5. No LED Function in case of Polarity in DC Operation	
ACCESSORIES	Rubber Placehold, Cable Clip, and Cut Sheet To Be Provided with Every Switch	
AGENCY APPROVALS	CE RoHS	

\*Switches are not designed for wet environments. Please see your distributor for additional information.

# **Quick Disconnect Cables**





**World Class Supplier of Pneumatic Components** 



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